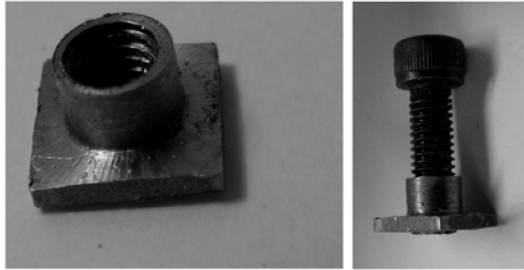
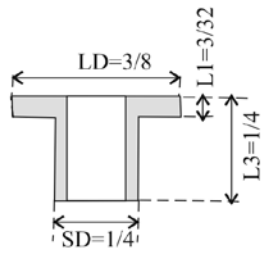
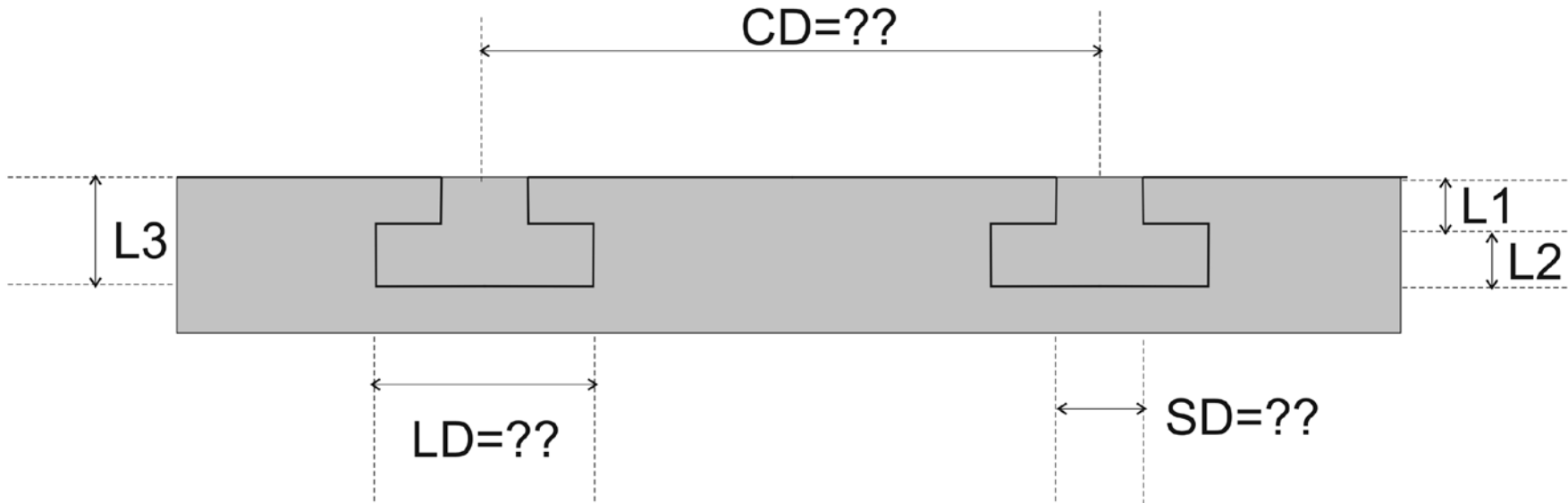


Sherline size (example)



Sherline has CD=1.5"

3/16-32 (#10 tap)
drill 5/32 (# 21 drill, 0.150")



Thread size ?